GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS EN 10250-4 1.4529 (X1NiMoCuN25-20-7)

Standard Specification for Open Die Steel Forgings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS EN 10250-4 1.4529 (X1NiMoCuN25-20-7) Open Die Steel Forgings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries
Grade Belongs to the Industry - Forging

Chemical Composition		
Carbon	C %	0.020 max.
Silicon	Si %	0.500 max.
Manganese	Mn %	1.000 max.
Phosphorus	P %	0.030 max.
Sulphur	S %	0.010 max.
Nitrogen	N %	0.150 - 0.250
Chromium	Cr %	19.000 - 21.000
Molybdenum	Mo %	6.000 - 7.000
Nickel	Ni %	24.000 - 26.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	650 - 850
Yield Strength in Mpa	340 min.
Elongation in %	35 min.
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	100 @ RT

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Cross Reference Table

Material	Standard	Country	Grade Belong to the Industry
EN 10088-2 X 1 NiCrMoCuN 25-20-7	UNI	Italy	Steel and Casting
EN 10088-1 X1NiCrMoCuN 25-20-7	AFNOR NF	France	Steel
EN 10088-2 X1NiCrMoCuN 25-20-7	AFNOR NF	France	Steel
EN 10088-3 X1NiCrMoCuN 25-20-7	AFNOR NF	France	Steel
EN 10088-3 X1NiCrMoCuN25-20-7	DIN	Germany	Steel
EN 10088-2 X1NiCrMoCuN25-20-7	DIN	Germany	Steel
EN 10088-1 X1NiCrMoCuN25-20-7	DIN	Germany	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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